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ENCLOSURES (Check all that apply)

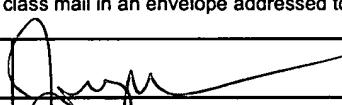
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SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT

Firm Name	AKERMAN SENTERFITT		
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Date	February 23, 2006	Reg. No.	34,290

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PATENT

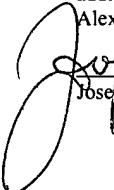
IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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APPLICATION OF : McDUFF, et al.
DATE FILED : June 10, 2005
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SUBMISSION OF CERTIFIED COPY OF FOREIGN PRIORITY APPLICATION

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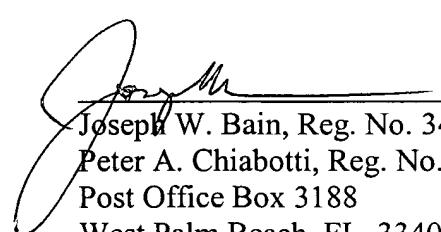
Priority under the International Convention for the Protection of Industrial Property and under 35 U.S.C. §119 was claimed on filing of the above-identified patent application, based upon Canadian Application No. 2,414,436 filed December 11, 2002. A certified copy of the Canadian Patent Application is submitted herewith which perfects the Claim of Foreign Priority.

Respectfully submitted,

AKERMAN SENTERFITT

Date: 2/23/06

Docket No. 801-5


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This is to certify that the documents attached hereto and identified below are true copies of the documents on file in the Patent Office.

Specification and Drawings, as originally filed, with Application for Patent Serial No: **2,414,436**, on December 11, 2002, by **COBRA FIXATIONS CIE LTÉE - COBRA ANCHORS CO. LTD.**, assignee of Pierre McDuff, Richard Labelle, William Crossley, Lang Nguyen, Michel Villagrassa and André Bouchard, for "Anchor for Hollow Walls".

Deacy Loubier

Agent certificateur/Certifying Officer

December 9, 2005
Date

Canada

(CIPO 68)
31-03-04

O P I C  C I P O

ABSTRACT

An anchor for mounting to a hollow wall made of friable material comprises a proximal flanged end adapted to be engaged by a rotatable tool to rotate the anchor about a longitudinal axis thereof and to cause it to gradually engage the wall, a distal end adapted to cut through the wall as the anchor is rotated, and a shank extending between the proximal and distal ends. The shank includes at least one expandable leg that is in a collapsed position thereof when the anchor is rotated to mount it to the wall and that is located distally beyond a non visible surface of the wall once the anchor has been mounted to the wall and is in a first position thereof. The wall anchor includes a thread that is securely engaged in the wall when the anchor is in its first position. The wall anchor is adapted to receive a threaded fastener, e.g. a screw, therein and to threadably engage the same distally of the leg such that sufficient rotation of the threaded fastener retracts the distal end towards the proximal end thereby causing the leg to displace to an expanded position thereof, the leg in this expanded position engaging the non visible surface of the wall.

ANCHOR FOR HOLLOW WALLS

BACKGROUND OF THE INVENTION1. Field of the Invention

5 The present invention relates to wall anchors and, more particularly, to anchors for use typically in hollow walls made of friable materials, e.g. gypsum.

2. Description of the Prior Art

10 The Ernst et al, Gianuzzi and McSherry U.S. Patent Nos. 4,601,625, 5,234,299 and 5,529,449, respectively, each disclose an anchor which is turned in a wall made of friable material and is retained in the wall by virtue of the friable material being compressed 15 between the root and deep thread spiraled along the cylindrical body of the anchor and between the proximal end of the thread and flanged end of the anchor which becomes embedded in the front surface of the wall. A work piece is then fastened to the wall by a screw fastener 20 which is screwed into the open end of the anchor and holds the workpiece between the flanged end of the anchor and the head of the screw fastener.

25 Toggle bolts are also known, wherein a hole is first drilled in the wall before the toggle bolt (with its toggle in its retracted position, i.e. extending axially along with the anchor section of the toggle bolt) is inserted longitudinally in the hole and through the wall, following which the toggle is caused to displace to its extended position wherein it extends at right angles 30 to the anchor section and behind the hollow wall. In some cases, the toggle bolt has a pointed distal end so that it can be hammered into the wall but this causes at least a rear portion of the friable wall to explode. Also, there is a toggle bolt that can be screwed through the 35 wall, although when fully inserted it has no threads engaged into the wall.

SUMMARY OF THE INVENTION

It is therefore an aim of the present invention to provide an improved anchor adapted to be securely mounted to a hollow wall such that an object can be 5 attached thereto, e.g. an elongated fastener, which in turn can be used to hold an item on/to the wall.

Therefore, in accordance with the present invention, there is provided an anchor for mounting to a hollow wall, comprising a proximal end adapted to be 10 engaged by a rotatable tool to rotate said anchor about a longitudinal axis thereof and to cause it to gradually engage a wall, a distal end adapted to cut through the wall as said anchor is rotated, and a shank between said proximal and distal ends, said shank including at least 15 one expandable leg, said expandable leg being in a collapsed position thereof when said anchor is rotated to mount it to the wall and being located distally passed a non visible surface of the wall once said anchor is mounted to the wall and is in a first position thereof. 20 said anchor including a thread engaged in the wall when said anchor is in said first position, said anchor being adapted to receive a threaded fastener therein and to threadably engage the same distally of said leg such that sufficient rotation of the threaded fastener retracts 25 said distal end towards said proximal end thereby causing said leg to displace to an expanded position thereof, said leg in said expanded position engaging the non visible surface of the wall.

30 BRIEF DESCRIPTION OF THE DRAWINGS

Having thus generally described the nature of the invention, reference will now be made to the accompanying drawings, showing by way of illustration a preferred embodiment thereof, and in which:

Fig. 1 is a schematic side view showing a first wall anchor in accordance with the present invention engaged into a wall and in a first position thereof;

Fig. 1a is an end view of the wall anchor of Fig. 1;

Figs. 1b and 1c are end views of variants of the wall anchor of Figs. 1 and 1a;

Fig. 2 is a schematic side view, similar to Fig. 1, but showing the wall anchor of Fig. 1 in a second position thereof;

Fig. 2a is an end view of the wall anchor of Fig. 2;

Figs. 2b and 2c show the variants of Figs. 1 b and 1c in the second position of the wall anchor;

Fig. 3 is a schematic side view of a second wall anchor in accordance with the present invention, which is similar to Fig. 1 and which is shown in a first position thereof;

Figs. 3a to 3c are similar to Figs. 1 a to 1c, but pertain to the wall anchor of Fig. 3;

Figs. 4 and 4a to 4c are similar to Figs. 2 and 2a to 2c, but pertain to the second wall anchor of Fig. 3 that is shown in a second position thereof;

Fig. 5 is a schematic side view of a third wall anchor in accordance with the present invention, shown in a first position thereof;

Fig. 5a is an end view of the wall anchor of Fig. 5;

Fig. 6 is a schematic side view of the wall anchor of Fig. 5, but showing the wall anchor in a second position thereof;

Fig. 6a is an end view of the wall anchor of Fig. 6;

Figs. 7 and 7a to 7c are similar to Figs. 1 and 1a to 1 c, but show a fourth wall anchor in accordance

with the present invention and in a first position thereof;

5 Figs. 8 and 8a to 8c are similar to Figs. 2 and 2a to 2c, but pertain to the wall anchor of Fig. 7 that is shown in a second position thereof;

10 Figs. 9 and 9a to 9c are similar to Figs. 1 and 1a and 1c, but show a fifth wall anchor in accordance with the present invention and in a first position thereof;

15 Figs. 10 and 10a to 10c are similar to Figs. 2 and 2a to 2c, but pertain to the wall anchor of Fig. 9 that is shown in a second position thereof;

15 Fig. 11 is a schematic side view of a sixth wall anchor in accordance with the present invention, shown in a first position thereof;

Fig. 12 is a view similar to Fig. 11, but shows the sixth wall anchor in a second position thereof;

20 Fig. 13 is a side view similar to Fig. 1, but shows a seventh wall anchor in accordance with the present invention and in a first position thereof;

Fig. 14 is a side view of the wall anchor of Fig. 13, but in a second position thereof;

25 Fig. 15 is a side view of an eighth wall anchor in accordance with the present invention, shown in a first position thereof;

Fig. 16 is a side view of the wall anchor of Fig. 15, but shown in a second position thereof;

Fig. 17 is a side view of a n anchor section of the wall anchor of Fig. 15;

30 Fig. 18 is a side view of a locking member of the wall anchor of Fig. 15;

Fig. 19 is a side view of a ninth wall anchor in accordance with the present invention;

35 Fig. 20 is an end view of the wall anchor of Fig. 19; and

Fig. 21 is a cross -sectional view of the wall anchor of Fig. 19.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

5 In accordance with the present invention, Fig. 1 illustrates a wall anchor 10 in its first, i.e. insertion, position, with Fig. 1 showing the wall anchor 10 fully inserted through a wall W and with a screw 6 engaged in the wall anchor 10 and holding an item I 10 against the wall W. In Fig. 2, the wall anchor 10 is shown in a second, i.e. expanded, position thereof wherein the wall anchor 10 is further secured to the wall W, as explained in details hereinafter. The wall anchors described herein are generally all made of plastics 15 material.

The wall anchor 10 is hollow, for receiving the screw 6 therein, and comprises a pointed distal tip 12 provided with a partial thread 14 therearound and defining an opening 16. Proximally, the wall anchor 10 20 includes a head 18 and, between the head 18 and the distal tip 12, the wall anchor 10 comprises a shank 20. The proximal portion of the shank 20 includes a thread 22 and, between the threads 14 and 22, the shank 20 includes a system of expandable legs 24. In the embodiment shown 25 in Figs. 1 and 2, the shank 20 includes four such legs 24 which, in the collapsed position of Fig. 1, are linked together by frangible films 26, although such films can be absent, in which case the legs 24 extend along side each other but are not connected together.

30 The head 18 can be engaged by a torque driven rotational tool, such as a screwdriver, manual or powered. For instance, the head 18 can define a cruciform recess (see Fig. 20) for receiving a Phillips - type screwdriver bit. This allows the wall anchor 10 to 35 be rotatably driven, as a screw, through the wall W, with

the distal tip 12 assisting in penetrating the wall 10 and with the threads 14 and 22 consecutively engaging the friable material of the wall W and, in fact, tapping the same such that the wall anchor 10 is secured to the wall 5 by way of the threads 22. The opening 16 assists in evacuating the friable material that has been removed from the wall W by the wall anchor 10. Once the wall anchor 10 is in its position shown in Fig. 1 with respect to the wall W, the screw S, with or without the item I 10 located between the head of the screw S and the visible surface of the wall W, is rotatably engaged into the wall anchor 10 until it assumes its position shown in Fig. 1.

Once the head of the screw S cannot further axially translationally advance (in Fig. 1 because of its 15 abutment with the item I, or alternatively because it has engaged the visible surface of the wall W), further rotation of the screw S causes the distal tip 12 of the wall anchor 10 to be pulled towards the wall W in view of the threaded engagement between the screw S and the wall 20 anchor 10, typically at section 28 thereof that has been tapped by the screw S. The gradual retraction of the distal tip 12 towards the head 18 causes the legs 24 to outwardly expand and, initially, any frangible film 26 between adjacent legs 24 is ruptured.

25 Each leg 24 has a shorter proximal portion 30 and a longer distal portion 32. The expansion of the legs 24 is interrupted by the proximal leg portions 30 abutting the non-visible surface of the wall W, as seen in Fig. 2, in which position the proximal and distal leg 30 portions 30 and 32 form with the screw S a substantially right angled triangle. Additionally, the shank 20, for instance inwardly of (i.e. within) the legs 24, may 35 include a stopper which, for example, extends around the screw S and which extends rearwardly from a proximal end of the distal tip 12. Such a stopper does not extend the

full length of the legs 24 when they are in their collapsed position of Fig. 1, such that a proximal end of the stopper engages, in Fig. 2, the non-visible surface of the wall W inwardly of the proximal leg portions 30 of 5 the legs 24 and/or the inner ends of the proximal leg portions 30, thereby significantly impeding further retraction of the distal tip 12 towards the wall W. Even though the proximal leg portions 30, when they engage the non-visible surface of the wall W, offer resistance to 10 such a further retraction of the distal tip 12, over rotation of the screw S could cause the proximal leg portions 30 to dig into the wall W. With the stopper, which is of a length which substantially corresponds to the third side of the right angled triangle that has the 15 proximal and distal leg portions 30 and 32 as its two other sides, it is ensured that the end position of the wall anchor 10 will be that illustrated in Fig. 2. In other words, the proximal leg portions 30 and/or the stopper will substantially prevent the screw S from being 20 over-rotated.

Figs. 1b, 2b, 1c and 2c show alternate shanks which, instead of having four legs 24 as in Figs. 1 and 2, have five and three such legs. Other numbers of legs can also be contemplated.

25 Figs. 3 and 4 illustrate a second wall anchor 110, also in accordance with the present invention, which is similar to the first wall anchor 10, except that a shank 120 of the wall anchor 110 includes therearound a thread 121 that is substantially continuous with the 30 threads 114 and 122. Also, in the wall anchor 110, the proximal and distal leg portions 130 and 132 of the legs 124 thereof are of a same length such that they assume the general flattened end position shown in Fig. 4, with the threads 121 of the proximal leg portion 130 engaging 35 the non-visible surface of the wall W. In Figs. 3 and 4,

the screw S that is illustrated has a larger pitch wood type thread that makes the installation of the screw S (including the expansion of the wall anchor 110) faster, i.e. with less rotations being required from the screw S.

5 As for the first wall anchor 10, the second wall anchor 110 includes a distal tip 112, an opening 116, a head 118 and a tapped section 128, and can also include frangible films, such as frangible films 26 of wall anchor 10.

10 Figs. 3B, 4B, 3C and 4C show variations of the wall anchor 110, i.e. with five and three legs instead of the four legs 124 shown in Figs. 3 and 4.

As a variant to the second wall anchor 110 (and possibly also to other wall anchors, e.g. to the first wall anchor 10), the section 128 of the shank 120 can 15 include a metal insert provided with inner threads (i.e. it does not need to be tapped by the screw S) and mounted, for instance moulded, into the plastic shank 120 of the wall anchor 110, the inner threads of such a metal insert being typically adapted to receive a machine 20 screw.

Figs. 5 and 6 illustrate a third wall anchor 210, which is somewhat similar to the first wall anchor 10, except that it includes only two, diametrically opposed, legs 224. A pair of stoppers 234 are part of 25 the shank 220 and extend between the legs 24 rearwardly from a proximal end of the distal tip 212. The proximal ends of the stoppers 234 are adapted to limit the retraction of the distal tip 212 towards the head 218 such that the wall anchor 210 assumes, in its final 30 position, the general configuration shown in Fig. 6.

The wall anchor 210 further includes a distal thread 214, a distal opening 216, a proximal thread 222, a tapped section 228 and proximal and distal leg portions 230 and 232.

Figs. 7 and 8 illustrate a fourth wall anchor 310 in which a stopper 334 takes the form of a cylinder that extends rearwardly from the distal tip 312 and within the legs 324. The stopper 334 can take the form, 5 as illustrated, of a rearward extension of the tapped section 328 such that it is also tapped by the screw S. The number of legs 324 in the shank 320 can vary, as seen for instance in Figs. 7a and 8a, 7b and 8b, and 7c and 8c where four, five and three legs are illustrated, 10 respectively.

The fourth wall anchor 310 also includes a distal thread 314, a distal opening 316, a proximal head 318, a proximal thread 322 and proximal and distal leg portions 330 and 332. Frangible sections can also be 15 provided between adjacent legs 324, as in the first wall anchor 10 of Figs. 1 and 2.

Figs. 9 and 10 illustrate a fifth wall anchor 410 also in accordance with the present invention, which is similar to the first wall anchor 10 of Figs. 1 and 2, 20 but which shows a variant distal tip 412 that is based on the distal section of the self-drilling anchor of aforementioned U.S. Patent No. 5,234,299. The distal tip 412 of the wall anchor 410 could also take the shape of the blade of the self-drilling threaded insert of 25 aforementioned U.S. Patent No. 4,601,625. In fact, these variant distal tips as well as others can be contemplated for the various wall anchors disclosed herein.

With the illustrated distal tip 412, the wall anchor 410 is initially punched through the wall W before 30 being rotated such that the proximal threads 422 thereof engage the wall W. The wall anchor 410 also includes a head 418, a shank 420, legs 424, a tapped section 428 and proximal and distal leg portions 430 and 432.

Figs. 9a and 10a show the shank 420 having four 35 legs 424 as in Figs. 9 and 10, whereas Figs. 9b, 10b, 9c

and 10 c show alternate leg configurations consisting of five and three legs 424.

In Figs. 11 and 12, a sixth wall anchor 510 is shown, wherein a shank 520 includes side-by-side legs 524 which are slightly angled with respect to a longitudinal axis of the wall anchor 510 and in a direction that is opposite the torque exerted when the wall anchor 510 is rotatably inserted in the wall W in order to provide added rigidity to the shank 520 during the rotary installation of the wall anchor 510. The legs 524 are detachably connected together by way of frangible portions 526 which, as in previous embodiments, provide additional rigidity to the shank when compared to legs that are not initially connected together. The shank 520, as the shank 120 of Figs. 3 and 4, includes a thread 521 that provides with the proximal thread 522 and the distal thread 514 a substantially continuous thread. Once expanded, as seen in Fig. 12, the wall anchor 510 defines a bundle that is in abutment with the non-visible surface of the wall W, this bundle being formed by the deformed legs 524.

The sixth wall anchor 510 also includes a distal tip 512, a distal opening 516, a proximal head 518 and a tapped section 528.

Figs. 13 and 14 show a seventh wall anchor 610 in accordance with the present invention, which is similar to the first wall anchor 10, except that two of its legs 624 expand inwardly, such legs being designated by reference numeral 634 in Figs. 13 and 14. These inwardly deflecting legs 634 act as a stopper to resist further retraction of the distal tip 612 towards the wall W once the wall anchor 610 has generally assumed its second position shown in Fig. 14.

The wall anchor 610 also includes a distal thread 614, a distal opening 616, a head 618, a shank

620, a proximal thread 622, a tap ped section 628 and proximal and distal leg portions 630 and 632.

Figs. 15 and 16 show an eighth wall anchor 710 in accordance with the present invention that consists of 5 two separate components and, more particularly, of a threaded anchor section 711 (sh own in isolation in Fig. 17) and an expandable locking member 724 (shown in isolation in Fig. 18). The anchor section 711 includes a distal tip 712, a distal thread 714, a distal opening 10 716, a proximal head 718, a shank 720, and a proximal thread 722.

The locking member 724 is initially collapsed, as seen in Fig. 15, being partly received in longitudinal grooves defined on diametrically opposed sides of the 15 shank 720. The locking member 724 defines a pair of notches 726 that are adapted to engage a proximal end of the shank 720, when the locking member 724 is collapsed, wherein tips 728 defined by the notches 726 are held inwardly of the shank 720. The locking member 724 also 20 includes a distal cylindrical member 730 that can be tapped by the screw S.

Once the screw S has been sufficiently inserted in the anchor section 711, it contacts the locking member 724 and displaces it axially away from the head 718 25 thereby disengaging the tips 728 of the locking member 724 from the shank 720 of the anchor section 711. As the locking member 724 is spring loaded, its release from the shank 720 causes it to automatically deploy to its position shown in Fig. 18. The cylindrical member 730 of 30 the locking member 724 is then tapped by the screw S and with subsequent rotation of the screw S, the locking member 724 is retracted towards the wall W until it assumes the position shown in Fig. 16. In fact, the locking member 724 basically acts as a toggle that is 35 displaced between a collapsed idle insertion position

(Fig. 15) and a wall-engaging expanded position (Fig. 16).

The locking member 724 is inserted by the manufacturer of the wall anchor 710 through the central bore of the anchor section 711, from the head 718 towards the distal tip 712, that is until the collapsed locking member 724 extends partly in the longitudinal grooves of the shank 720 while the tips 728 of the locking member 724 are prevented from expanding by the proximal end of the shank 722. Again, once the screw S has been sufficiently inserted, it axially moves the locking member 724 along the bore of the anchor section 711 until the tips 728 are disengaged from the shank 720 and are spring biased exteriorly through the longitudinal grooves of the shank 720.

Figs. 19 and 20 illustrate a ninth wall anchor 810 in accordance with the present invention, which is characterized by having inside threads 828 defined in the distal end of the shank 820 and, interruptingly, in the open distal end 812. The threads 828 defined in the shank 820 are continuous, but the inside threads 828 defined in the distal tip 812 are interrupted by the distal opening 816. The inside threads 828 of the wall anchor 810 are obviously adapted to be engaged by the outside threads of the screw S (not illustrated). This configuration provides more threads in the wall anchor 810 that can be engaged by the threads of the screw S thereby providing more strength at the level of the engagement of the screw S with the wall anchor 810, which may thus prevent stripping of the threads 828 of wall anchor 810 when the screw S is further rotated in order to retract the distal tip 812 rearwardly towards the wall for expanding the legs 824 provided on the shank 820.

The wall anchor 810 also includes a distal thread 814, a proximal head 818, a proximal thread 822,

and a thread 821 around the legs 824 so as to provide
with the threads 814 and 822, a continuous thread. A tube
834 is provided in the shank 820 of the wall anchor 810
to provide more rigidity when the wall anchor 810 is
5 installed in the wall.

Embodiment No. 1



Fig. 2a
24
4 legs

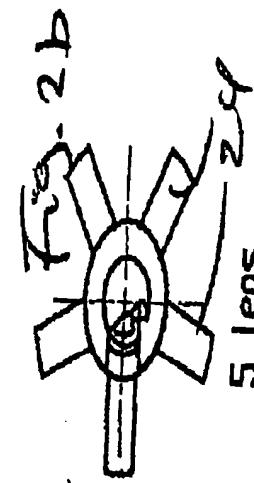


Fig. 2b
24
5 legs

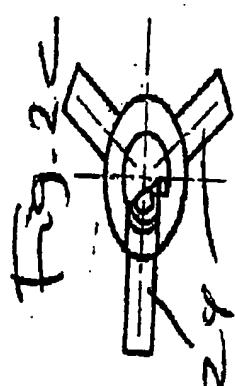


Fig. 2c
24
3 legs



Fig. 1a
24
2 legs

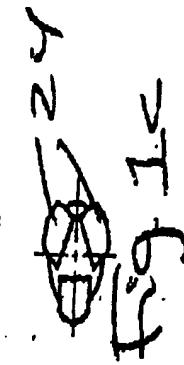
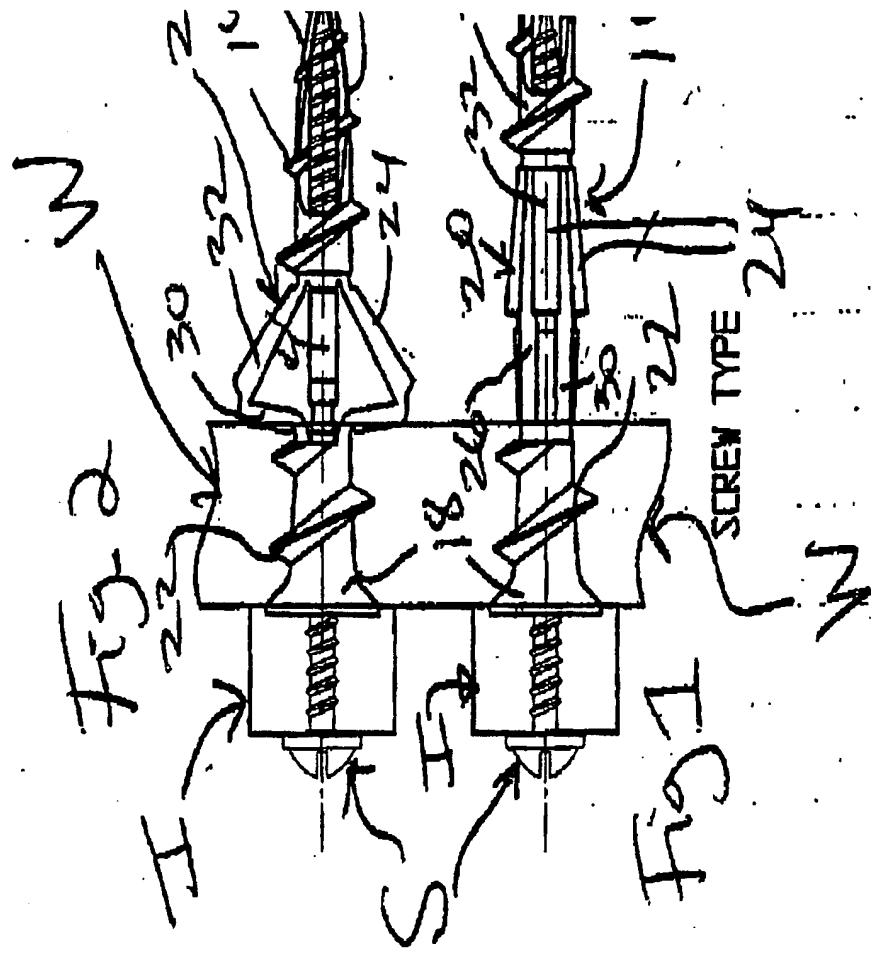


Fig. 1c
24
1 leg

12
16
14



adhesive Ab-2

large pitch wood screw
thread grooves
short & same legs
if

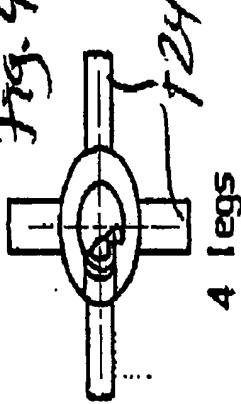


Fig. 3a

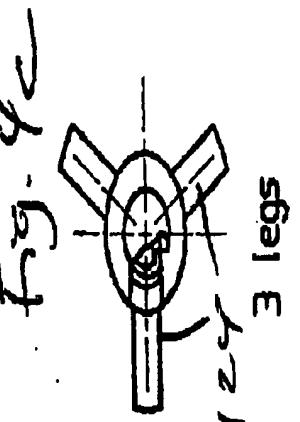
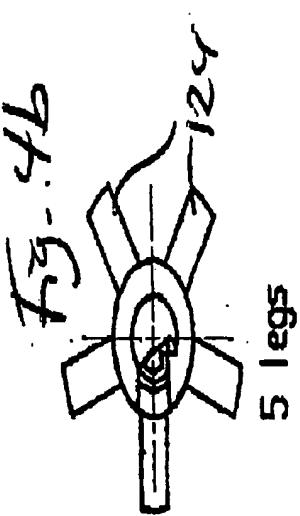


Fig. 4b



Fig. 5b

Li

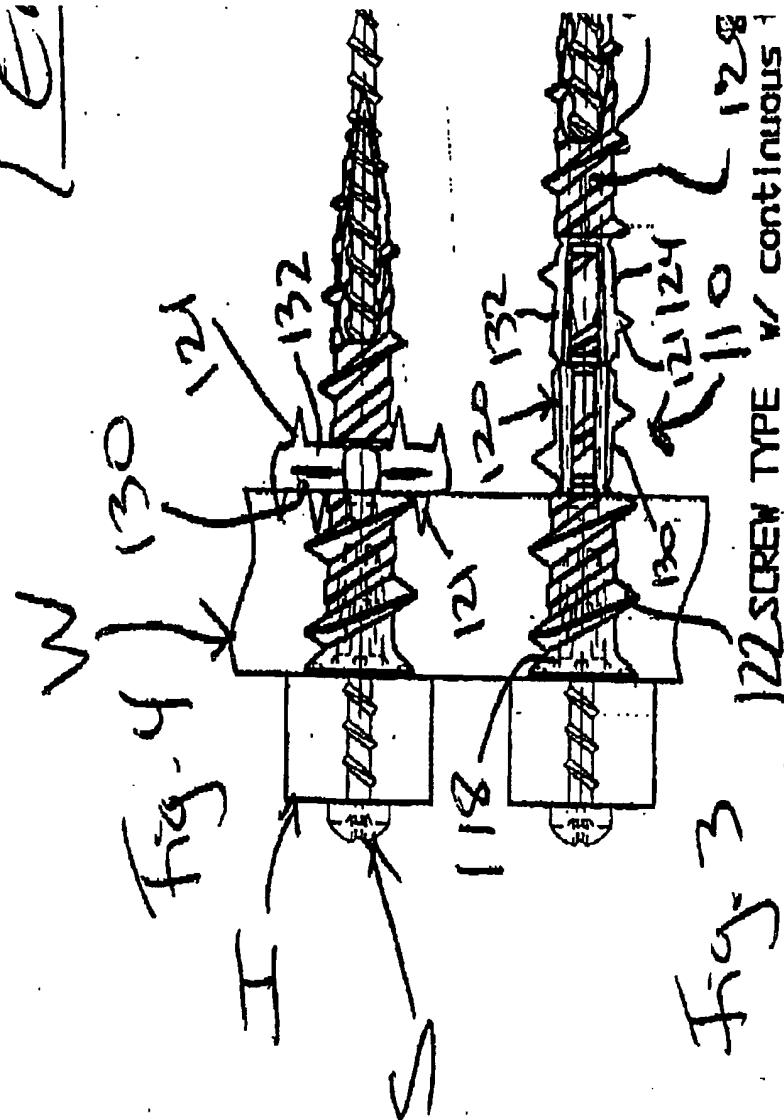
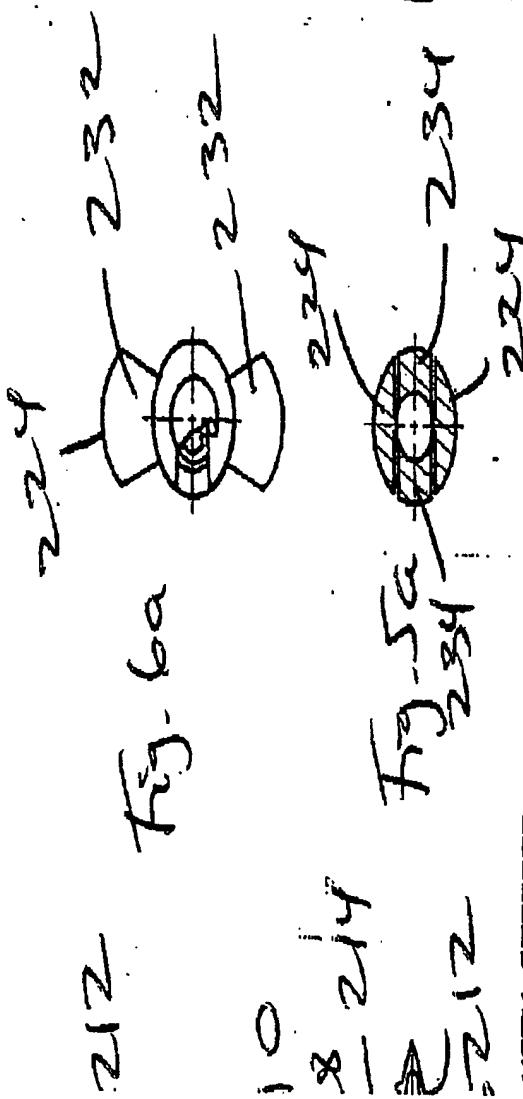
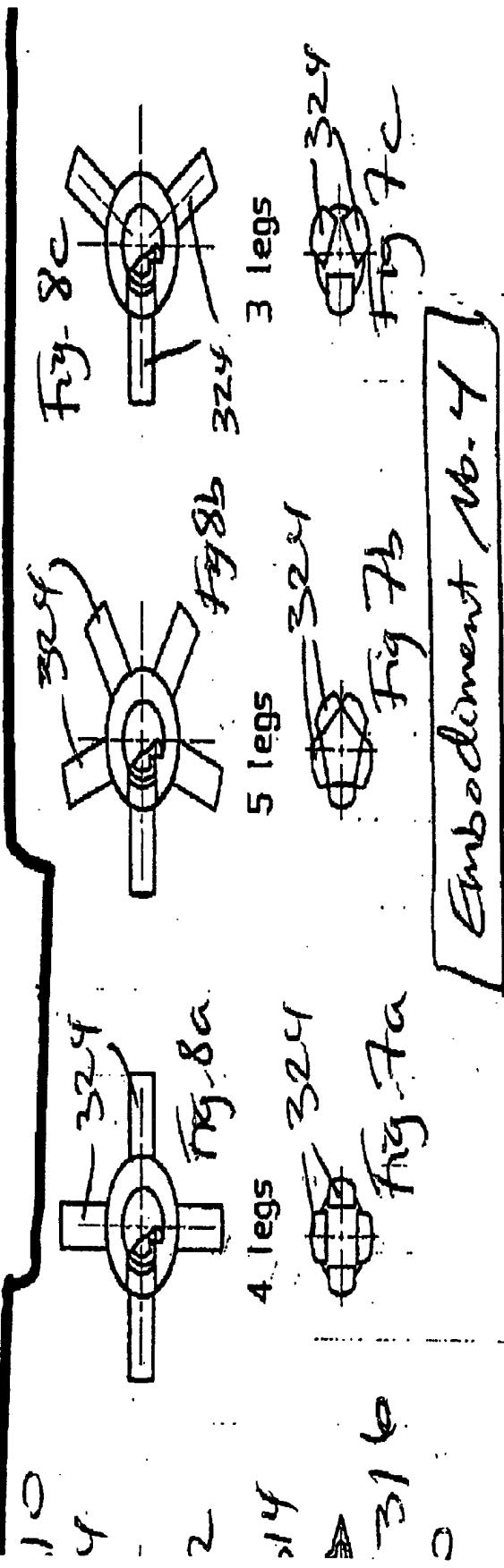
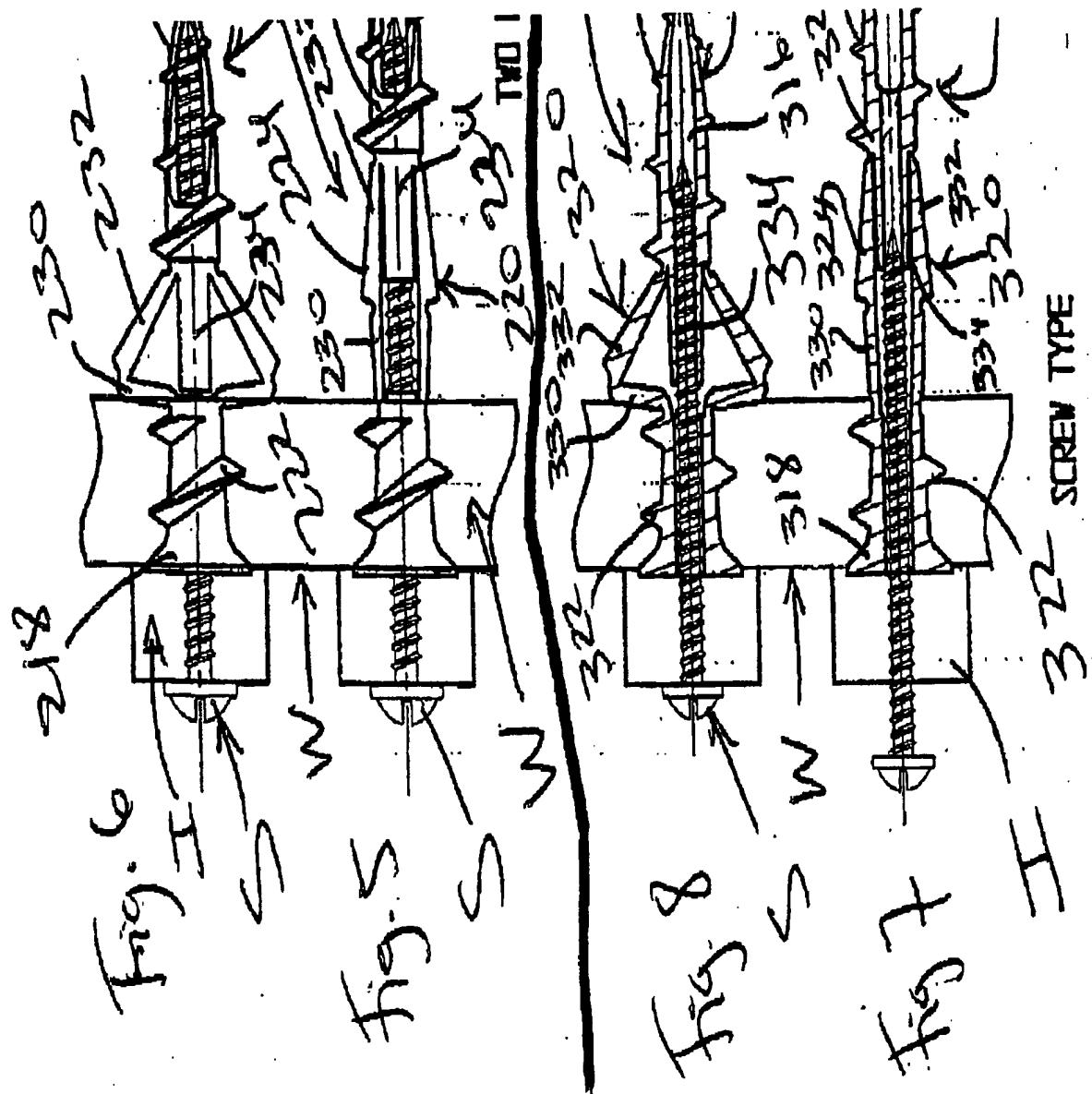


Fig. 3 122 SCREEN TYPE w/ continuous 1228

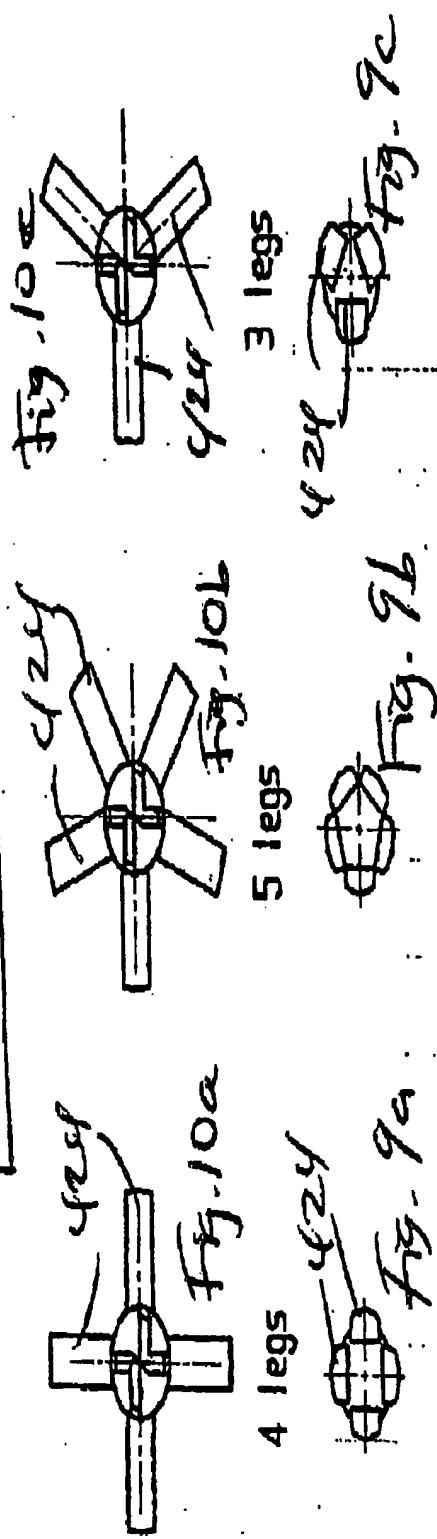


Emboliment
No. 3





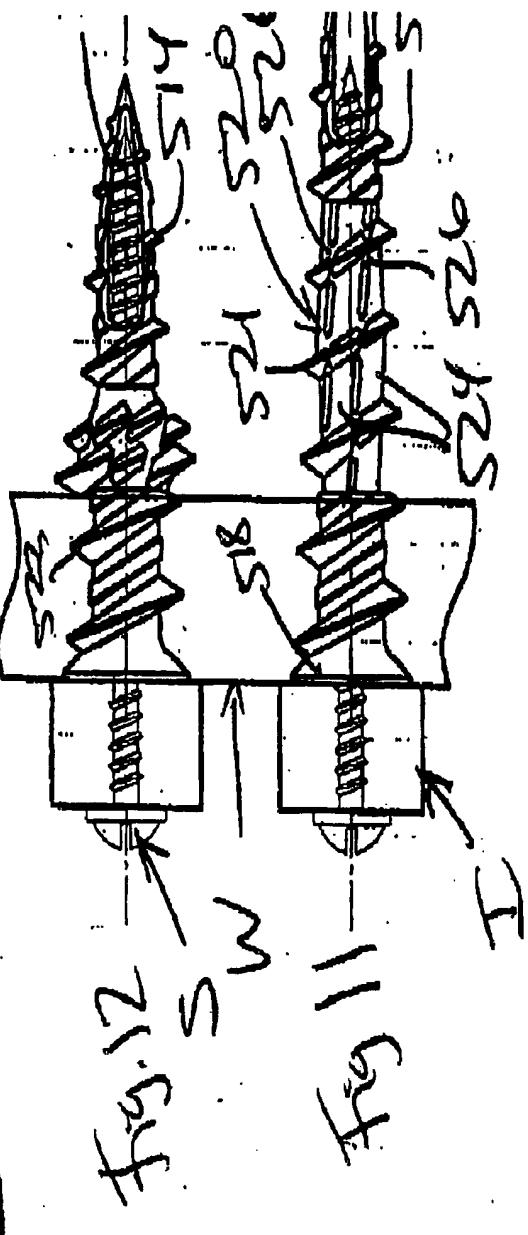
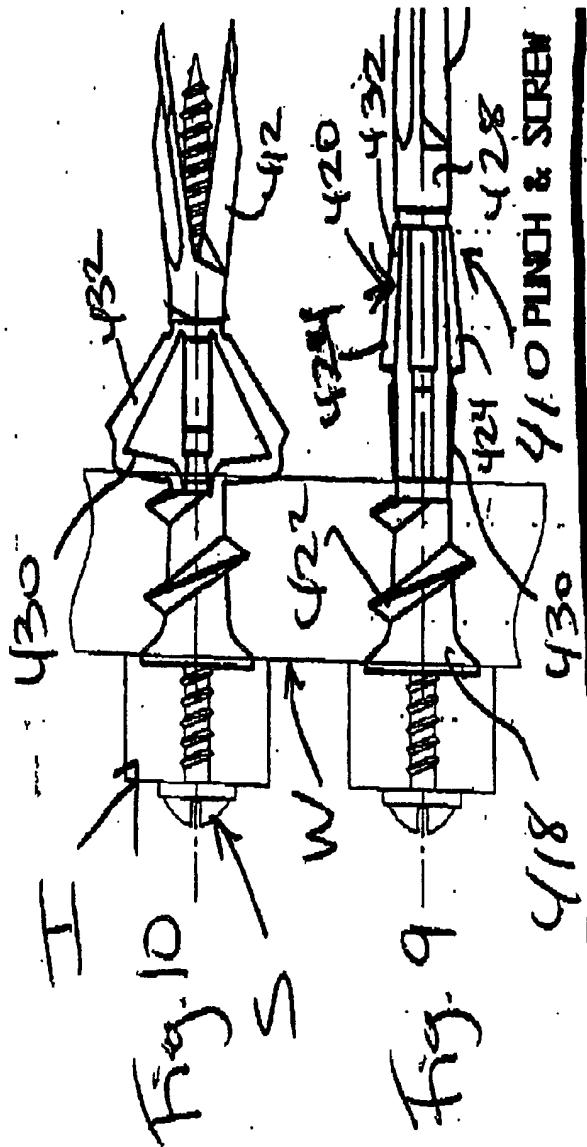
Endowment No. 5



Endowment No. 6

SCREW & TWIST TYPE w/continuous threads
middle threads twist and coil collapse

→ 510
→ 516



Engagement

$$\begin{array}{r} 24 \\ \times 25 \\ \hline 120 \\ 48 \\ \hline 600 \end{array}$$

SCREEN TYPE	/	AND	LEGEND	CO	IN									
SCREEN TYPE	AND	IN	LEGEND	CO	IN	LEGEND	CO	IN	LEGEND	CO	IN	LEGEND	CO	IN

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Embossed
W. S.

722-2 TWO PIECES SCREW TYPE

A detailed line drawing of a tall, slender column with a flared base, featuring a decorative band of diagonal hatching and a small circular opening near the top.

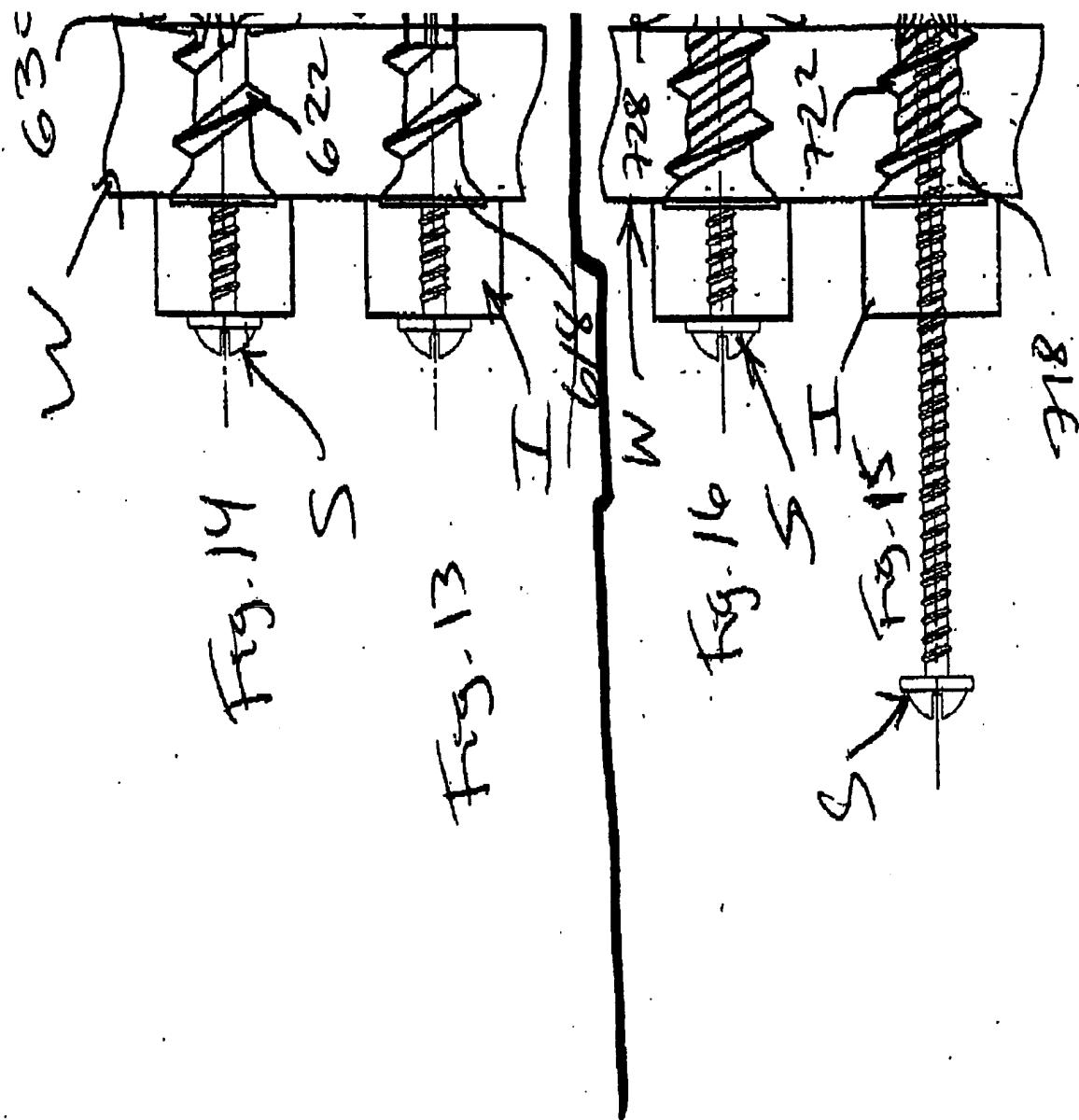


Fig-19 820 810

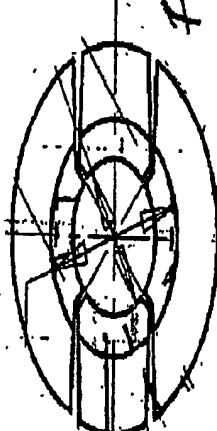
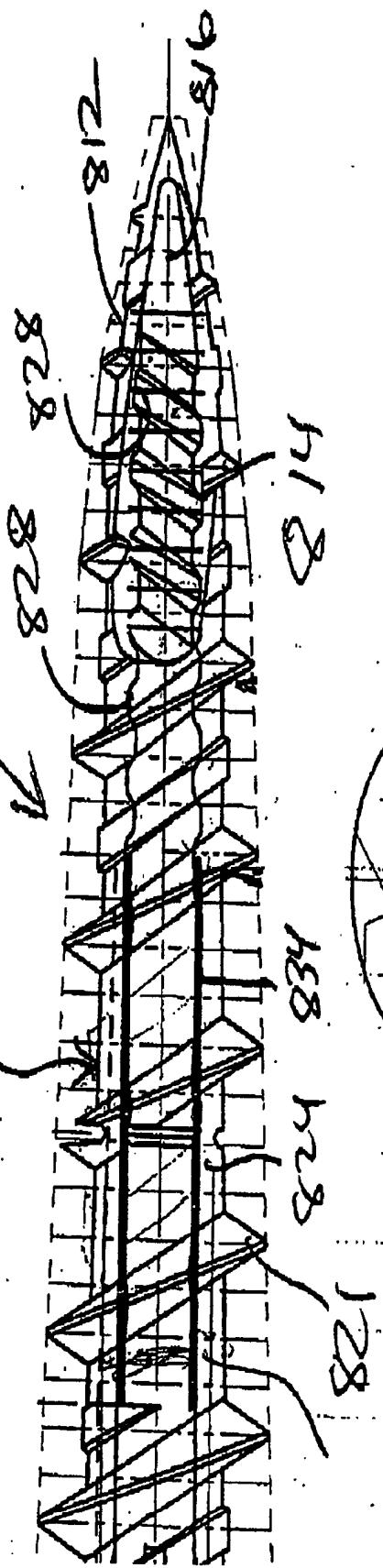
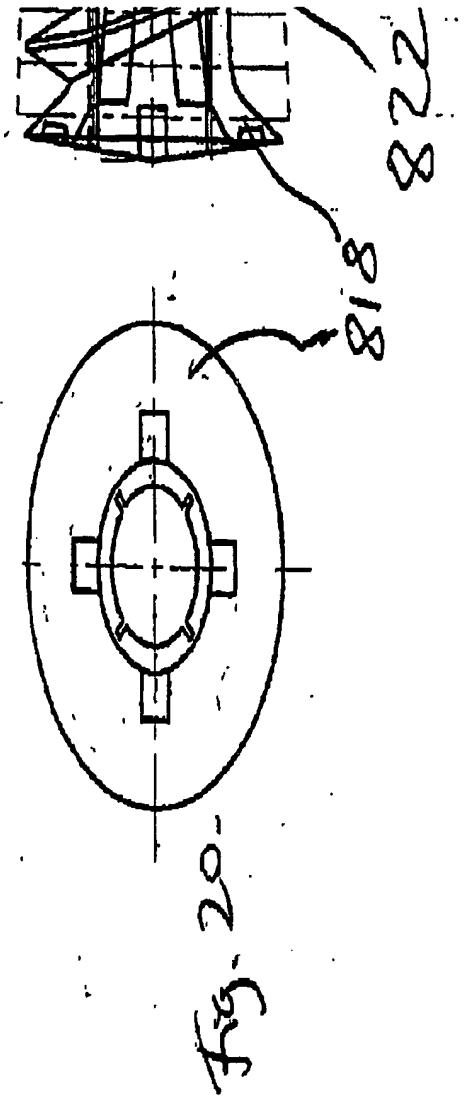
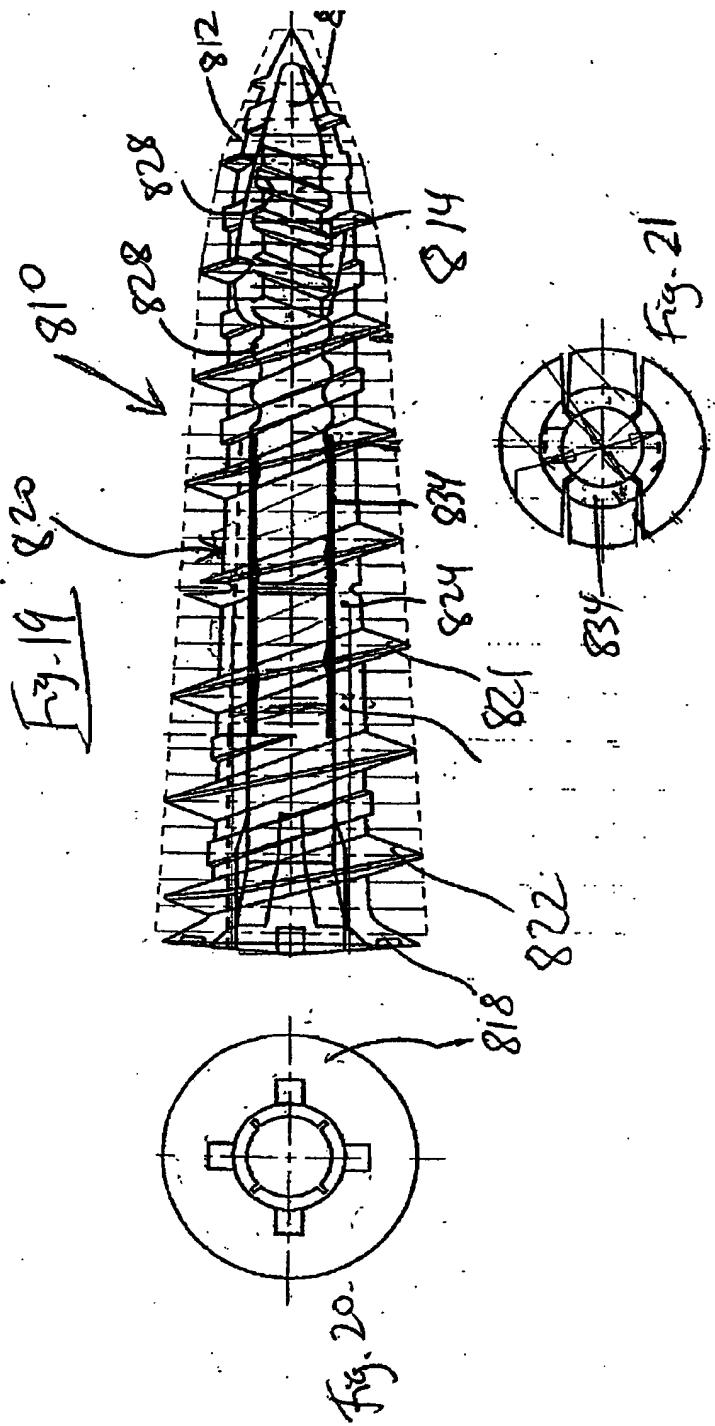


Fig-21

Endodrant No. 91





Embodiment No. 9

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